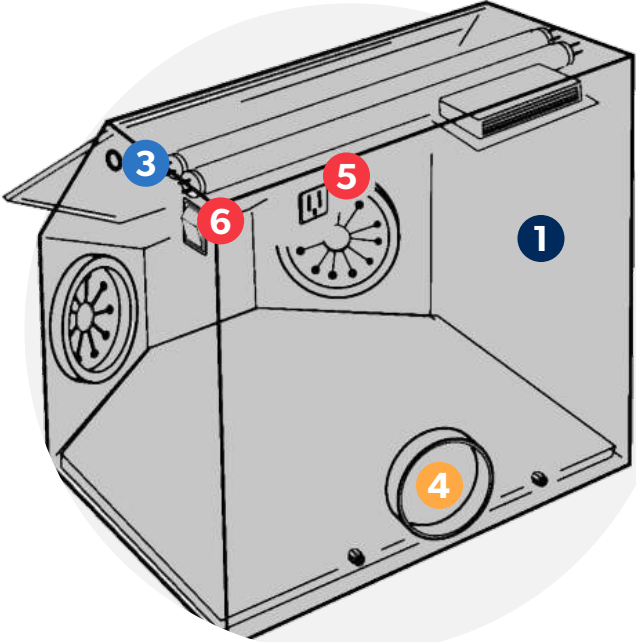


Getting started.



The workstation is typically used as part of a complete micro-abrasive blasting system. A dust collector must be used in conjunction with the workstation.



Workstation

1 Remove the workstation from its shipping container and place it securely on a solid workbench or counter so that the unit cannot tilt or fall over and within reach of a power outlet. **The workstation weighs approximately 35 pounds. Use appropriate caution while lifting.**

AccuFlo

2 Place the micro-abrasive blaster on or near the workstation.

Handpiece Hose

3 Feed handpiece from blaster into work chamber.

Dust Collector

4 Using a 4" diameter flexible duct and a hose clamp (usually provided with the dust collector), connect the workstation to a dust collection unit.

Power Cord

5 With the Power switch on the rear of the workstation turned to OFF, connect the power cord to the AC voltage outlet.

Power Switch

6 The power switch controls the lamps in the workstation. Dust collection needs to be controlled independently.

AccuFlo Operation

Refer to your blaster's operations manual when operating your AccuFlo micro blaster.



Never point the nozzle in the direction of the glass window. The abrasive stream will etch the glass, reducing operator visibility and requiring premature replacement of the workstation window.

Window Shields

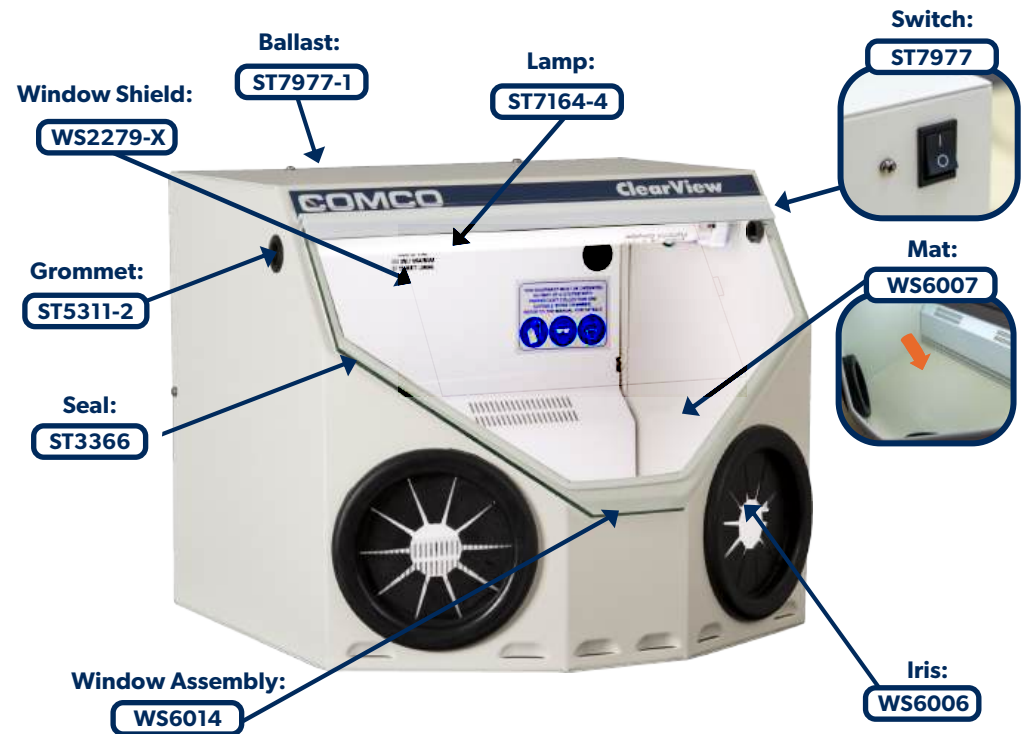
Window Shields extend the life of your workstation's viewing window by protecting the inside of the glass from damage caused by abrasive ricochet.



Window Shield (3 Pack)	WS2279-3
Window Shield (10 Pack)	WS2279-10

Replacement Parts.

Part	Part Number
Window Assembly	WS6014
Window Shield Sold as pack of 3 & pack of 10	WS2279-3 WS2279-10
Seal	ST3366
Grommet	ST5311-2
Iris, 5" Sold Individually	WS6006
Switch	ST7977
Ballast	ST7977-1
Lamp Standard replacement lamp type F14T8	ST7164-4
Mat	WS6007



Common Problems, Causes & Solutions



Lights won't illuminate

- Fluorescent lamps burned out
 - Remove old lamps
 - Replace lamps
- Powder build-up in lamp bracket, preventing electrical contact
 - Unplug unit
 - Remove lamps
 - Use brush to clean out bracket
 - Reinstall lamps
 - Plug in unit and test
- Ballast failed
 - Remove, replace & rewire ballast
- Switch failed
 - Unplug unit
 - Remove back panel
 - Using ohmmeter, test for continuity across switch terminals with the switch set to ON

Poor Visibility

- Dust builds up inside
 - Service dust collector
- Window shield or glass assembly damaged
 - Replace window shield
 - Replace entire glass assembly