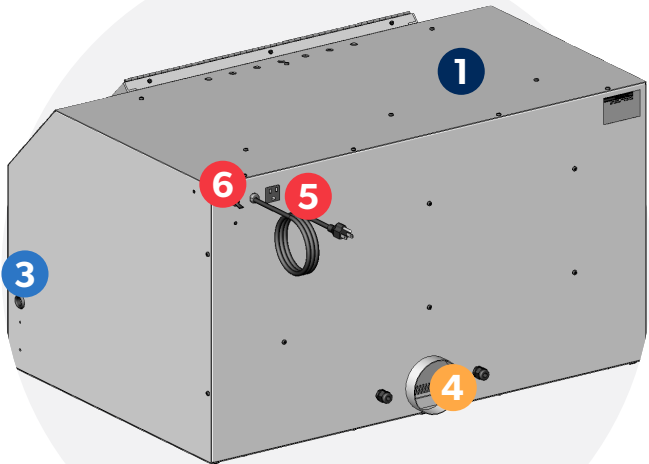


# Getting started.



The workstation is typically used as part of a complete micro-abrasive blasting system. A dust collector must be used in conjunction with the workstation.



## Workstation

**1** Remove the workstation from its shipping container and place it securely on a solid workbench or counter so that the unit cannot tilt or fall over and within reach of a power outlet. **The workstation weighs approximately 55 pounds. Use appropriate caution while lifting.**

## AccuFlo

**2** Place the micro-abrasive blaster on or near the workstation.

## Handpiece Hose

**3** Feed handpiece from blaster into work chamber.

## Dust Collector

**4** Using a 4" diameter flexible duct and 2 hose clamps (usually provided with the dust collector), connect the workstation to a dust collection unit.

## Power Cord

**5** With the Power switch on the rear of the workstation turned to OFF, connect the power cord to the AC voltage outlet.

## Power Switch

**6** The power switch controls the lamps in the workstation. Dust collection needs to be controlled independently.

## AccuFlo Operation

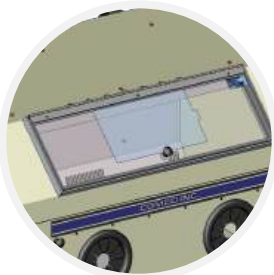
Refer to your blaster's operations manual when operating your AccuFlo micro blaster.



**Never point the nozzle in the direction of the glass window. The abrasive stream will etch the glass, reducing operator visibility and requiring premature replacement of the workstation window.**

## Window Shields

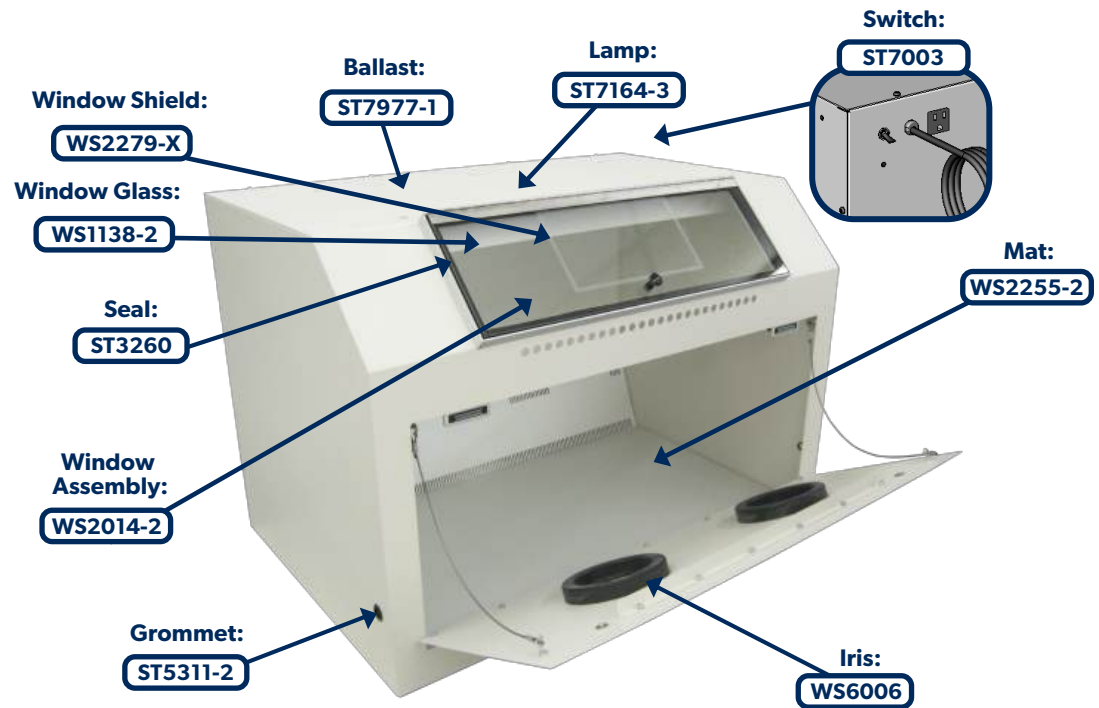
Window Shields extend the life of your workstation's viewing window by protecting the inside of the glass from damage caused by abrasive ricochet.



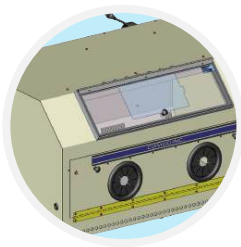
Window Shield (3 Pack)	WS2279-3
Window Shield (10 Pack)	WS2279-10

# Replacement Parts.

Part	Part Number
<b>Window Assembly</b>	WS2014-2
<b>Window Glass</b>	WS1138-2
<b>Window Shield</b> Sold as pack of 3 & pack of 10	WS2279-3 WS2279-10
<b>Weather Strip</b> Sold by inch, 62 inches required	ST3260
<b>Grommet</b>	ST5311-2
<b>Iris, 5"</b> Sold Individually	WS6006
<b>Switch</b>	ST7003
<b>Ballast</b>	ST7977-1
<b>Lamp</b> Standard replacement lamp type F20T8	ST7164-3
<b>Mat</b>	WS2255-2



## Common Problems, Causes & Solutions



### Lights won't illuminate

- 1 Fluorescent lamps burned out
  - Remove old lamps
  - Replace lamps (commercial items)
- 2 Powder build-up in lamp bracket, preventing electrical contact
  - Unplug unit
  - Remove lamps
  - Use brush to clean out bracket
  - Reinstall lamps
  - Plug in unit and test

- 3 Ballast failed
  - Remove, replace & rewire ballast
- 4 Switch failed
  - Unplug unit
  - Remove back panel
  - Using ohmmeter, test for continuity across switch terminals with the switch set to ON

### Poor Visibility

- 1 Dust builds up inside
  - Service dust collector
- 2 Window shield or glass assembly damaged
  - Replace window shield
  - Replace entire glass assembly